

**Garant**

**Indexable insert for turning TCMT 16T308, for finish machining, Grade: HB7140-2**

**Order data**

Order number	260958 HB7140-2
GTIN	4067263329640
Item class	21G

**Technical description**

Cutting speed $v_c$ main application	70 - 230 m/min
Corner radius	0.8 mm
Coating	coated
Grade	HB7140-2
ISO code indexable insert	TCMT 16T308
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting conditions	heavily interrupted
Feed $f$	0.1 - 0.3 mm/rev.
Main application	M

Number of changes/inserts	3
Chip breaker	VS
Type of product	Indexable insert for turning